Constantia Flexibles ranks among the leading providers of confectionery packaging. We serve the market with every imaginable material for the confectionery industry including laminated and printed multilayered substrates of film and foil.
Confectionery

LIDDING REEL FED

Lidding material
This reel-fed application is available in mono aluminum – heat seal lacquered or coextrusion coated.

- Perfect sealing properties against PP, PS and PE
- Special tailor-made water based primer
- Tailor-made sealing lacquers for perfect peeling
- Available in high end gravure or UV-flexo print

CONFECTIONERY FILM

Gum & bar
Wide variety of film laminates. Tailored according to market requirements combined with excellent seal properties.

- Differentiation possibilities due to glossy, matt, partly matt, metallized etc. effects
- Specific machinery with inline lamination
- Long-term know-how with inks and adhesives
- High protection of product
- Easy open and reclose
- Applicable for fast packaging line
- High print quality
- Best water and oxygen barrier
- Easy opening peel sealing system
- Laser scoring is possible
- Ink-jet coding for promotion is possible

Bars
Wide variety of film laminates. Suitable for state of the art high speed packaging machinery.

- Differentiation possibilities due to glossy, matt, partly matt, metallized etc. effects
- Custom made coldseal properties
- Long-term experience with coldseals
- Dedicated machines for inline coldseal laminates with 12 printing stations

Confectionery Pouches
Wide variety of film laminates. Tailored according to market requirements combined with excellent seal properties.

- Differentiation possibilities due to glossy, matt, partly matt, metallized etc. effects
- Specific machinery with inline lamination
- Long-term know-how with inks and adhesives
- High protection of product
- Easy open and reclose
- Applicable for fast packaging line
- High print quality
- Best water and oxygen barrier
- Easy opening peel sealing system
- Laser scoring is possible
- Ink-jet coding for promotion is possible
Confectionery

CONFECTIONERY FILM

Spear Seal
The re-closeable pressure-sensitive label system from Constantia Flexibles. Using proprietary equipment, Constantia Flexibles prints and applies a pressure-sensitive label to pre-printed flexible film, which is then die-cut to provide the consumer with a re-closeable feature.

INNOVATION HIGHLIGHT
Benefits:
- Proven label technology
- Outstanding reclose function
- Inhouse development / innovation
- Perfect printing quality

TWISTFILM

Ecotwist & Wrapstar
For years Constantia Flexibles has been the market leader in twist film with its own film production. Due to the multilayer structure, Constantia Flexibles can provide twist solutions for very specific customer requirements.

- Superb Twisting and dead fold properties
- Proven processing qualities on modern high speed lines and also on older lines
- Superior yield compared to other materials
- Great gloss, high transparency

- Various thicknesses from 18 μm – 40 μm available
- Printed and / or lacquered
- Metallized
- Stripmetallized
- Tinted
- Alu strip lamination possible

CONFECTIONERY FOIL

Slim Foil
Aluminum 5.5 μm for lamination especially for pouches and confectionery laminates

- Cost-saving opportunity with aluminum 5.5 μm as lamination layer
- Otherwise has the same properties as standard aluminum
- Water and oxygen transmission but also pinholes, tensile strength and elongation are as good as with standard thickness

Biscuits & Wafers
A so called “Tresor-laminate” Aluminum / Paper / Aluminum partly hotmelt coated for sealing application.

- Perfect folding properties
- No radiator effect
- High protection of the filling good
- Perfect sealing with partly hotmelt
- High printing quality
**Confectionery**

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**CONFECTIONERY FOIL**

**Coin foil**
A reel-fed material with specially developed aluminum alloy. Thickness from 30 to 80 μ. One or both side printed.

- Special alloy
- Perfect deep drawing and folding properties
- Both side lacquering and printing possible

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**Bars**
Aluminum / Paper or Paper / Aluminum laminate in reels. Depending on application requirement in wax- or glue-lamination.

- Excellent fold properties
- Perfect flatness
- Exclusive styling of print design on paper (natural look) or aluminum (high gloss) possible

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**Seasonals & Pralines**
Printed or lacquered aluminum foil in thickness 9–15 μ. Special tailor-made aluminum alloy. Tepro² as an alternative aluminum film application for better tear resistance.

- Increased tear resistance (Tepro²)
- Outstanding deadfold
- Improved machine performance
- Perfect deep drawing with tailor-made aluminum alloy/annealing

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**Tablet foil**
Classic chocolate bar wrapper with aluminum. Lacquered, unlacquered, embossed or unembossed. Inhouse developed water based sealing lacquer.

- Thermo heatseal lacquered for optimal product protection or plain aluminum foil
- Water based environmentally friendly sealing system
- Chlorine free
- Lacquered, unlacquered, embossed or unembossed
**Confectionery**

**Confectionery Foil**

**Chewing Gum outer wrapper**
Aluminum / paper laminates as extrusion or glue application. Partial hotmelt or sealing coating for sealing specifications.

- High protection of product
- Easy open
- Applicable for fast packaging line
- High print quality
- Best water and oxygen barrier

**Chewing Gum Blister**
Blister reel-fed aluminum based for chewing gum dragées. Soft or hard aluminum foil with special alloy. One or both side printed. Inhouse developed sealing lacquer.

- Seals to all common plastics
- Individually tailored heat sealing system
- Optimal print image composition on both sides of the aluminum

**Chewing Gum inner wrapper**
Aluminum paper laminate – wax or glue application. The material is lacquered or printed and/or embossed.

- Excellent machine performance for high speed application
- Excellent deadfold properties
- Proven product protection
CONTINUOUS INNOVATION THROUGH FORMALIZED PROCESS

Working with our customers today on the packaging solutions of tomorrow

Competent partner for development and marketing of cutting-edge flexible packaging

Effective in-house structures to ensure systematic approach

Support throughout the innovation process:
- Future trend analyses
- Innovation Meetings and Creativity Workshops
- “CF Customer Academy” for training client’s staff in flexible packaging

State-of-the-art competence centers for
- Polymer films & film laminates
- Aluminum & foil laminates
- Labels (planned)

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